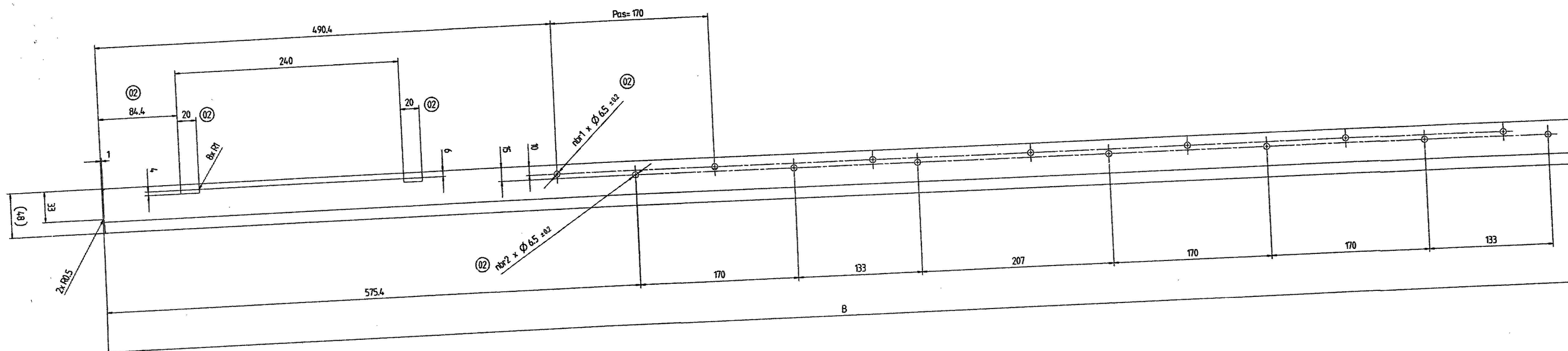


View following P



02A-ZM/16/01090-PRO Č.V.1 191 401 21 05 A 1 191 401 2109 ZPRACOVÁNY SAMOSTATNÉ VÝKRESY ROZVINUTÉHO TVARU.

3.11.2016

HRUBÝ *bug*

Ref	A	B	C	D	E	F	G	nbr1	nbr2	Weight
1914.012105	875.3	927.3	R188	1063.3	115	1	214.1	3	3	11kg
1914.012109	1489.7	1586	R203	1708.3	98	R500	248.6	7	7	20.1kg

LASER cutting tolerances				
10th	30th	120th	400th	1000th
±0.5	±0.8	±1.0	±1.5	±2.0

PŘEKLAD  
dne: 17. 12. 2013  
PROVEDLÁ  
VISA *h*

14-11-2016  
ARCHIV 2

NOTA:  
- Metal sheet thickness : 6 mm  
- Radii without dimension : R = 5  
- Bend radii : R = 6

Condition at time of delivery	First angle projection	Scale	1:1
de-stained degree of purity SA 2.1/2 acc. ISO 8501-1	General tolerance (G1) in mm	Size range	100 - 1000
without burrs acc. WH 1030	Size range	100 - 1000	1000 - 10000
Permissible top-and rounding during flame cutting (also positive bend acc. WH 1057)	Size range	100 - 1000	1000 - 10000
cut-free 7 free of grease	Size range	100 - 1000	1000 - 10000
clean	Size range	100 - 1000	1000 - 10000
along permissible	Size range	100 - 1000	1000 - 10000
Indicate the required condition at time of delivery with an X	Size range	100 - 1000	1000 - 10000

side panel

11918086010

Approved